



METAL INTERNAL DOOR

MID007 METAL INTERNAL DOOR Z

version08

**Recommended use**

Hot-zincd sheet steel door. Can be used in indoors and as a light exterior door of industrial buildings, also as a door for technical rooms, auxiliary rooms and basements. A light and non-corroding door.

**Dimensions**

The maximum dimensions of the door frame, mm: **1210 x 2230**.

**Construction**

Metal door opening outward. The door is manufactured hot-zincd sheet steel with stamping, edging and welding. Hinges are 2 with screw fastening sheet hinges.

**Door sheet, sash**

**Door sheet** is 40 mm thick. Jacket edges are at sides and top. External and internal side is made of 0,55 mm hot-zincd sheet steel. Insulation material is rock wool with styrofoam thickness 40 mm.  
**Sash** is made of 1,5 mm profiles of hot-zincd sheet steel, connected in sash corners with welds. Sash is without gasket.  
**Threshold** is made of hot-zincd sheet steel.

**Finish**

The surface of the door panel and the door jamb is clean hot-zincd surface. Different batches are allowed to have different levels of graininess and shininess.

**Locks**

The door is intended to be used with the Abloy 4262 lock housing. The relevant recess has been prepared in the door panel and in the door jamb.

**Installation**

Sash is installed into opening deeper than wall surface and fixed in six points with connectors and hexagonal screws 8 x 100 mm. Screw wrench size is 13 mm. Connector aperture diameter is 10,5 mm. Fixing apertures are covered with plastic plugs with diameter 19 mm. Sash and installation slot of door will be filled with rock wool or construction foam after fixing. Detailed installation information is available in installation manual.

**Accessories**

Following accessories are suitable for door locks:

- Border slats
- Door catch
- Ventilation grid
- Lock casing Abloy 4262
- Eurostandard core 35/30
- Core covers Abloy 004PZ
- Eurostandard door handle SM98

**Maintenance**

Door must be checked and maintained at least every six months. Check closing of door and operation of locking elements. Detailed information is available in maintenance manual. It is possible to sign a maintenance contract upon purchasing the door.

